

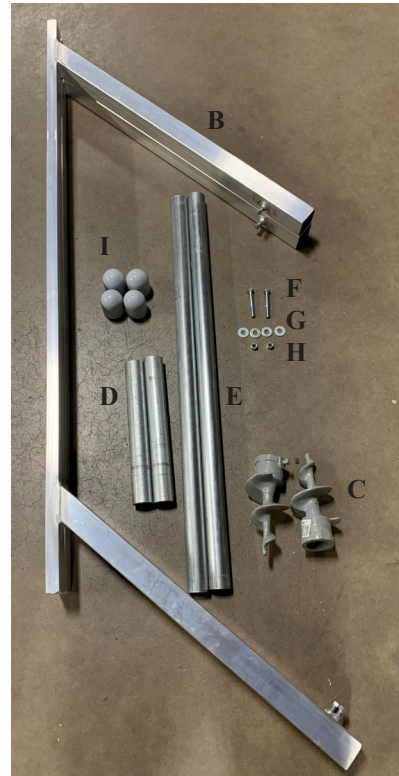
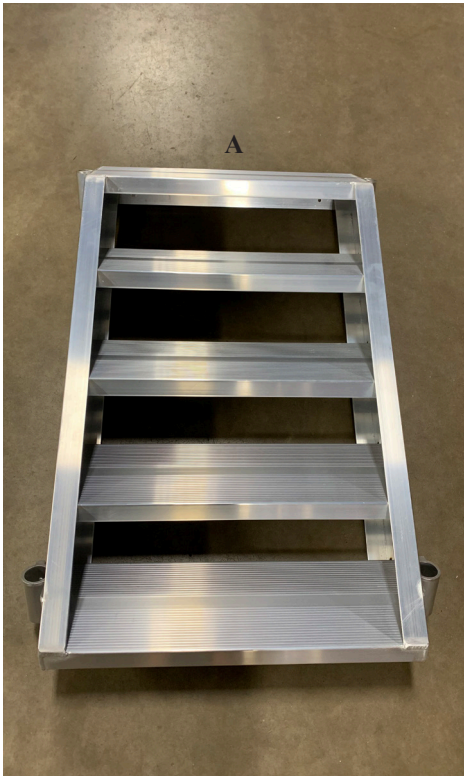


5 & 7-Step Stairs Assembly Instructions

Parts Listing:

x1 (A) Stairs (5 or 7 Step)
x2 (B) Handrails
x2 (C) Augers
x2 (D) 1' Pipe
x2 (E) 3' Pipe

x2 (F) 3/8" x 2 1/2" Bolts
x4 (G) Washers
x2 (H) Nuts
x4 (I) Safety Caps





5 & 7-Step Stairs Assembly Instructions

Step 1:

Locate where you want to place the stairs on your dock. Remember, a 5-Step needs at least 31" of clearance between top of dock surface to the lake bottom and at least 45" for the 7-Step. Be sure to check for obstructions on the inside of your frame, such as a stringer before finalizing a location.

Step 2:

Slide (E) 3' Pipes into each lower pipe bracket on stairs and attach (C) Augers to each pipe with set screws. This is done to help support the stairs in the next step. Set the stairs (A) flush with the top of your dock surface in the location you selected. Clamp the stairs to your dock frame to use as a guide when drilling holes. Make sure the (E) 3' Pipes are set at an appropriate height to help support the stairs while you clamp and drill into the dock frame.

Wood Frame: 1/2" Drill Bit
Aluminum Frame: 7/16" Drill Bit

After drilling holes, attach stairs to frame with (F) 3/8 x 2 1/2" Bolt, (G) Washers, and (H) Nuts. Use a pipe wrench to then screw each auger 1' - 1.5' down into the lake bottom. Attach (D) 1' Pipe to each pipe bracket closest to the dock and tighten with the set screw.



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Step 3:

Once the four pipes are in place and tightened, slide the (B) Handrails over the set of pipes and tighten with the set-screw.

Step 4:

Place (I) Safety Caps on the four ends of the (B) Handrail. Lastly, tighten the bolts that attach the stairs to the dock frame one last time and enjoy your new stairs!

